1/2

10 **INCOMING STOCK** 14 -**HEATING PHASE RETROGRESSIVE HEAT TREATING CELL QUENCHING** 12 20 -**PHASE DRYING** 26-**PHASE** FORMING OF SPLINES VIA 30 ROLLING/DRAWING/STAMPING ARTIFICIAL AGE TO FULL 32 HARD CONDITION (USUALLY - T6)

FIG. 1

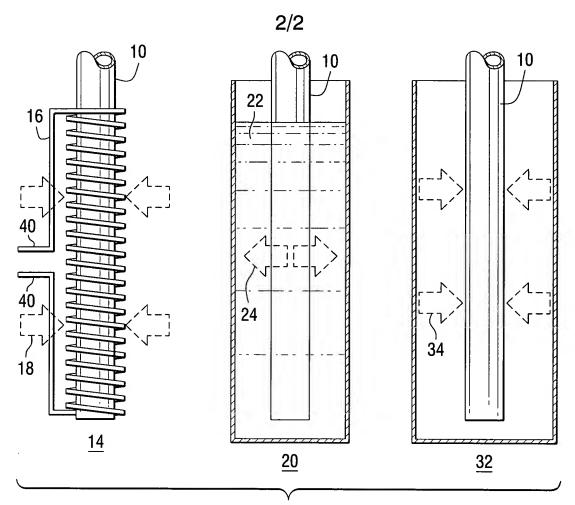


FIG. 2

